

**ENGINEERING CHANGE NOTICE**  
**DART AEROSPACE LTD**

Date: 11.07.22	Job No.: RD2352	ADR Yes/No: N	ADR Date: N/A	ECN #: 11- 615
Product No.: D206-667 / D058-676		Created By: CP	Approved By: JM	
Product Name: Crosstube		Checked By: [Signature]		General Manager Approval:

Distribution	Reqd	Resp	Initial / Date
Production Manager / Coord.	Y	LL	by 11.07.28
Purchasing Coord.	Y	CL	by 11.08/22
Production Engineering Coord.	Y	EC/DD	by 11.07.28

Distribution	Reqd	Resp	Initial / Date
DQA / QA Coord.	N		
QC Coordinator	Y	ED	by 11.07.28
Customer Technical Support	Y	SW/CK	by 11.08.17
Marketing	Y	MB	by 11.03.28
Customer Order Processing	N		

**Reason for Change:**

Update support installation to address slipping complaints

**Documents Affected:**

**Release:**

- DEO D206-667-141-C-1 - DEO D407-667-145-C-1 -DSI 9565 Rev. A
- DEO D206-667-143-C-1 - D2891 Rev. B
- DEO D206-667-243-C-1 - D2892 Rev. B - DEO D058-676-141-B-1
- DEO D206-667-147-A-1 -DEO D206-667-247-A-1 -DEO D058-676-241-B-1

**PARTS MUST COMPLY**

**PREVIOUS PARTS SATISFACTORY**

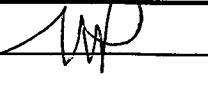
#	Quality Assurance Actions	Reqd	Resp	Notes	Complete
1	Notify Previous Customers	N			
2	Notify Eurocopter France	N			
3					

#	Engineering Actions	Reqd	Resp	Notes	Complete
4	Required Documents/Drawings Under Review	Y			
5	Update Master Document List (MDL)	Y	KJ	new format 667 Rev. L / 676 Rev. D	11.08.18 [Signature]
6	Update Product Compatability Matrix	N			
7	Create Eurocopter Form (FEE)	N			
8	Notify TC / FAA of Change	N			
9					

#	Document Control Actions	Reqd	Resp	Notes	Complete
10	Move Electronic Files/Design Journal	Y	KJ	EXCEPT D058-676 DEO's	11.07.28 [Signature]
11	Update Product Specification Files	Y	KJ		11.07.28 [Signature]
12	Update Approved/Preliminary Dwg PDF Files	Y	KJ		11.07.28 [Signature]
13	Update Document Record (DR)	N			
14	Update Product Development Summary	N			
15	Update QSI 021 and/or STC Approval List	N			
16	Update Parts / STC Database	N			
17	Update / Verify ARC Database	N			
18	Create / Update Change Record Form / Item Card Database	Y	KJ		11.07.28 [Signature]
19	Create / Update PPP's	Y	KJ		11.07.29 [Signature]
20	Red Decals required?	Y	KJ		11.07.29 [Signature]
21	Update Document Control Database / Laminated Dwgs	N			
22	Update Grey Project / Electronic Binder PDF Files	Y	KJ		11.07.28 [Signature]
23	Update D-Part/M-Drawing/DSI/DEO Master Binders	Y	KJ		11.07.28 [Signature]
24					

**Description / Action:**

- supports of affected tubes now installed with 3M 2216 & Proseal 890
- D2891-1 & D2892-1: finish removed, 3M 2216 now applied to bottom surface
- D206-667-101 @ CHG 004, D206-667-103 @ CHG 005, D206-667-107 @ CHG 002, D206-667-201 @ CHG 004, D206-667-203 @ CHG 004  
D206-667-207 @ CHG 002, D407-667-105 @ CHG 004
- D058-676-101 @ CHG002, D058-676-201 @ CHG002
- All affected tubes in production need to be made to this latest procedure and chg #.
- Existing crosstube stock is OK and doesn't need to be reworked.
- stock D2891-1 & D2892-1 Supports need to be reworked to remove finish & 3M 2216 added, per D2891 Rev. B & D2892 Rev. B
- Add DSI to all paperwork of all affected in-progress crosstubes & all affected stock crosstubes

ECN Verified & Complete: 

Date: 11/08/24